

**Members are requested to attend:**

**HOUSING COMMITTEE**

**4 September 2008**

1. Apologies for Absence and Substitutions.
2. Declarations of Interest  
Members' declarations of interest (if any) in relation to any matters on the agenda.
3. Minutes  
The minutes of the meeting held on the 3 July 2008 attached at pages 1 - 5.
4. Matters Arising.
5. Written Questions and Petitions.
6. Non-Contentious Business.
7. Forward Work Plan  
The work plan is at page 6.
8. Empty Homes Update  
The report is at pages 7 - 11.
9. Review of Housing Needs & Allocations Policy  
The report is at pages 12 – 41.
10. Former Tenant Write-Offs  
The report is at pages 42 – 47.
11. References from Other Committees  
\*References arising from Committee meetings held after the publication of this agenda will be circulated separately.
12. Matters of Urgent Business  
Such other business which, in the opinion of the Chair, should be considered as a matter of urgency by reason of special circumstances to be specified in the minutes.